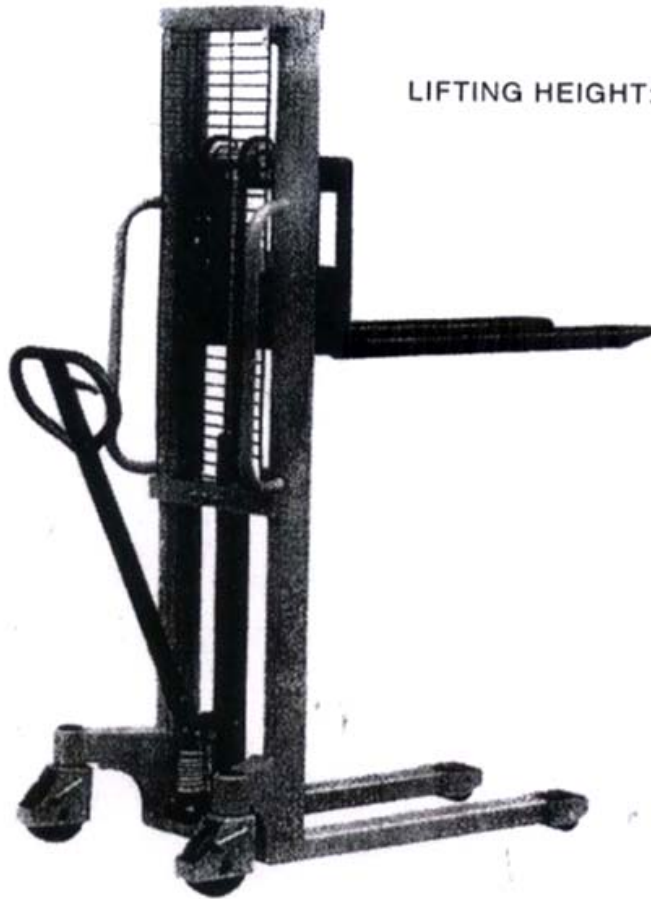


Instruction Manual

HAND HYDRAULIC STACKER

CAPACITY:1000kg

LIFTING HEIGHT:2500mm



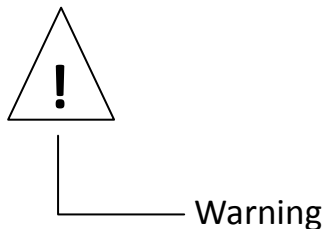
Note: Owner/Operator must read and understand this instruction manual before using the hand hydraulic stacker.

IMPORTANT

Please read, understand and follow these safety rules and operating instructions before operating this machine.

Only trained and authorized personnel should be permitted to operate this machine.

1. Safety Rules



Failure to obey the instructions and safety rules in this manual may result in death or serious injury.

1.1 Do Not Operate Unless:

1) You learn and practice the principles of safe machine operation contained in this operating manual.

- Avoid hazardous situations.
- Always perform a pre-operation inspection.
- Always perform the Function tests prior to use.
- Inspect the workplace.

-Only use the machine as a material lift.

2) You read, understand and obey.

- Manufacturer's instructions and safety rules

-Employee's safety rules and worksite regulations

-Applicable governmental regulations

1.2 To Avoid Hazardous Situations:

1) Fall Hazards

Do not use as a personnel lifting platform or step.

Do not load unstable or loosely stacked loads.

2) Tip-over Hazards

Do not overload the machine. Check load diagram on the machine for different centered capacity machine.

Do not raise the load unless the machine is on a firm, level surface.

Do not move the machine with a raised load, except for minor positioning.

Do not operate the machine in strong or gusty winds.

Prior to use, check the work area for drop-offs, holes, bumps, debris, unstable surfaces or other possible hazardous conditions.

Do not subject the machine to horizontal force by raising or lowering a fixed or overhanging load.

3) Collision hazards

Do not lift if the load is not properly centered on the forks. Check load diagram on the machine for correct load center position.

Check the work area for overhead obstruction or other possible hazards.

Do not stand under or allow personnel under the machine when the load is raised.

Do not lower the load unless the area below is clear of personnel and obstructions.

4) Bodily Injury Hazard

Always keep hands and fingers away from pulleys, the carriage and other potential pinch points.

5) Improper Use Hazard

Never leave a machine unattended with a load. Unauthorized personnel may attempt to operate the machine without proper instruction, creating an unsafe situation.

6) Damaged Machine Hazards

Do not use a damaged or malfunctioning machine.

Do not use a machine with a worn, damaged or more than 3% elongation chain

Conduct a thorough pre-operation inspection prior to each use.

Be sure that all decals are in place and legible.

Maintain proper lubrication of chain and other movable parts.

7) Lifting Hazard

Use proper lifting techniques to load the machine.

2. Pre-operation Inspection

The operator should perform a visual inspection prior to each work shift to discover if anything is wrong with a machine.

2.1 Be sure that the instruction manual is complete, legible and available for reference.

2.2 Be sure that all decals are legible and in place.

2.3 Checking the following components or areas for damage and improperly installed, loose or missing parts:

- Pump Unit and Related Components
- Base Components
- Legs
- Rollers
- Frame
- Chain and Pulleys
- Casters
- Forks

- Brake System
- Handle
- Nuts, Bolts and Other Fasteners

2.4 Check entire machine for:

- Dents or damage
- Corrosion or oxidation
- Cracks in welds or structural components

3. Function Tests

The operator must follow the step-by-step instructions to test all machine functions.

3.1 Test the Brake Operation

- 1) Press down on the foot pedal to lock the brake.
- 2) Push the machine. The machine should not move.
- 3) Pull up on the foot pedal to release the brake.
- 4) Push the machine, it should now move freely.

3.2 Test the Control Lever Functions

- 1) Set the control lever in the ASCENT position.

The carriage should rise to the top of the mast while pumping the handle.

The carriage should move smoothly, free of hesitation and binding.

- 2) Set the control lever in the NEUTRAL position.

The carriage should not rise or lower while pumping the handle.

3) Set the control lever in the LOWER position.

The carriage should lower into the mast. The carriage should move smoothly, free of hesitation and binding.

Note: A damaged or malfunctioning machine must never be used. If damage or malfunctions are discovered during pre-operation inspection or function tests, the machine must be tagged and removed from service.

Repairs to the machine may only be made by a qualified service technician and according to the manufacturer's instructions.

After repairs are completed, the operator must perform a pre-operation inspection and function test again before putting the machine into service.

4. Workplace inspection

To operate the machine safely, the operator should inspect the workplace prior to moving the machine to the workplace.

Be aware of and avoid the following hazardous situations:

- 1) Drop-offs or holes
- 2) Bumps and floor obstructions
- 3) Debris
- 4) Overhead obstructions and high voltage conductors
- 5) Hazardous locations
- 6) Inadequate surface support to withstand all load forces imposed by the machine
- 7) Wind and weather conditions
- 8) All other possible unsafe conditions

5. Operating instructions

Using the machine for any purpose other than lifting material is unsafe.

5.1 Raising and Lowering Load

- 1) Please load centrally across the forks. Check the load diagram on the machine for correct load center position.
- 2) Raise the load by pumping the handle in the ASCENT position.
- 3) Lower the load by setting the control lever in the LOWER position.

5.2 Moving Machine with a Load

It is best to move the machine without load. Moving a raised load should be restricted to positioning for loading and unloading. If it is necessary to move the machine with a raised load, understand and obey the following safety rules:

- 1) Area is level and clear of obstructions.
- 2) Load is correctly centered on the forks.
- 3) Avoid sudden starts and stops.
- 4) Travel with load in the lowest possible position.
- 5) Do not tilt the machine back with a raised load by pulling the C-shape handle on the mast.
- 6) Keep personnel away from machine and load.

5.3 Moving Machine on Small Slopes

The machine shall not be used on gradients. If it is necessary to negotiate small slopes for the purposes of moving the truck between buildings etc., understand and obey the following safety rules:

- 1) The gradient shall be no more than 2%.
- 2) The machine shall be unloaded.
- 3) The forks shall be facing downgrade.

5.4 Actual Operating Capacity

The actual operating capacity of the machine is the responsibility of the user. It may depend on the operator, floor and machine conditions and frequency of the load handling cycle.

If the load exceeds the actual operating capacity, the operator must be assisted by one or more persons.

6. Maintenance

6.1 Periodic Maintenance

Periodic maintenance will prolong the lifetime of the machine.

See the table below for period of maintenance.

Item	Check	Period		
		1 month	6 months	12 months
Frame	Check the loading parts		●	

Wheels	Check wearing bearing and bearing housing	●		
Turning	Check whether it turns properly	●		
Hydraulic unit	Oil level Change oil (about lt.) Check safety valve		●	● ●
Lifting chain	Check the extension rate and wear	●		
Brake	Check whether it functions properly	●		
Moveable parts	Check lubrication and tear	●		

6.2 Oil

1) Add oil

If the forks do not lift to maximum height, you should add oil. Restore the fluid level in the reservoir to 2mm below the oiling hole, this must be with the forks in the lowered position.

2) Change oil

Drain the oil in pump unit off. Then add oil as item 1).

3) Use the hydraulic type oil according to the temperature scale below.

Temperature	Oil
-20°C - +40°C	L-HV46 Hydraulic oil

6.3 How TO Expel Air From The Pump Unit

Air may enter the unit when the seals are replaced. Lift the control lever to the LOWER position, and then move the handle up and down for dozens of times.

7. Troubles Shooting

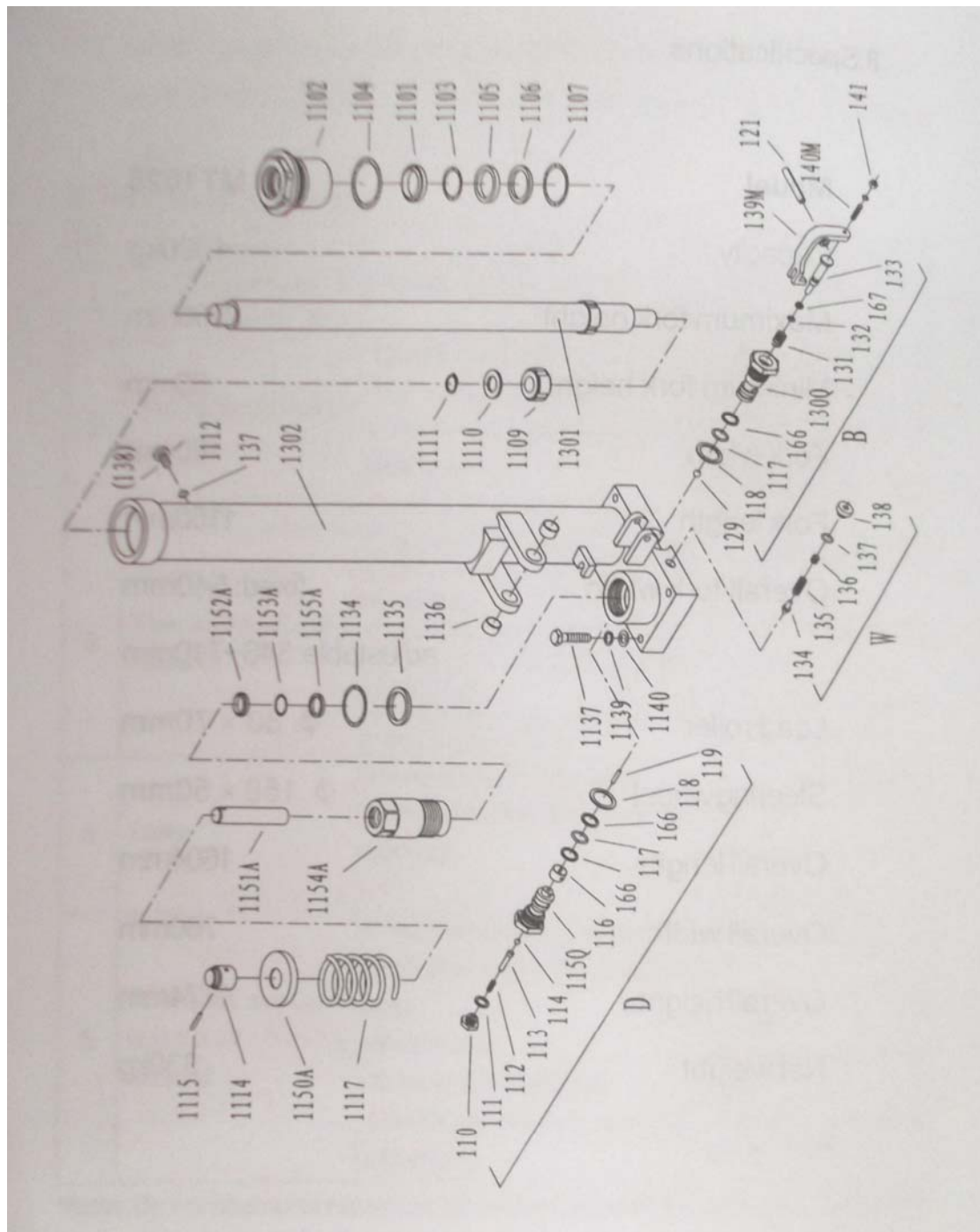
No.	Trouble	Cause	Action
1	The forks do not lift to maximum height.	-Not enough hydraulic oil.	-Add more oil.
2	The forks do not lift up.	-Not enough hydraulic oil -The oil has impurities. -Discharge valve is out of adjustment. -Air in the hydraulic oil.	-Add more oil. -Change the oil. -Adjust the setting screw (140M). -Expel the air (See item 6.3).
3	The forks do not descend	-The rod (1108) is deformed resulting from seriously unbalanced load.	-Replace the rod (1108). -Repair or replace

		-A part has been broken or been deformed resulting from unbalanced load. -The setting screw (140M) is not in the correct position.	- component. - Adjust the setting screw(140M)
4	Leaks	-Seals worn out or damaged. -Some parts may be cracked or worn out.	-Replace with filtered oil. -Expel the air (See item 6.3) -Replace with new ones. -Adjust the setting screw (140M).
5	The forks descend without being lowered.	-Impurities in the oil cause the discharge valve (B) to fail to close. -Air in the oil. -Seals worn or damaged. -Discharge valve (B) is out of adjustment.	-Replace with filtered oil. -Expel the air (See item 6.3). -Replace with new ones. -Adjust the setting screw (140M).

***Note:** Do not attempt to repair the hand hydraulic stacker unless you are trained and authorized to do so.

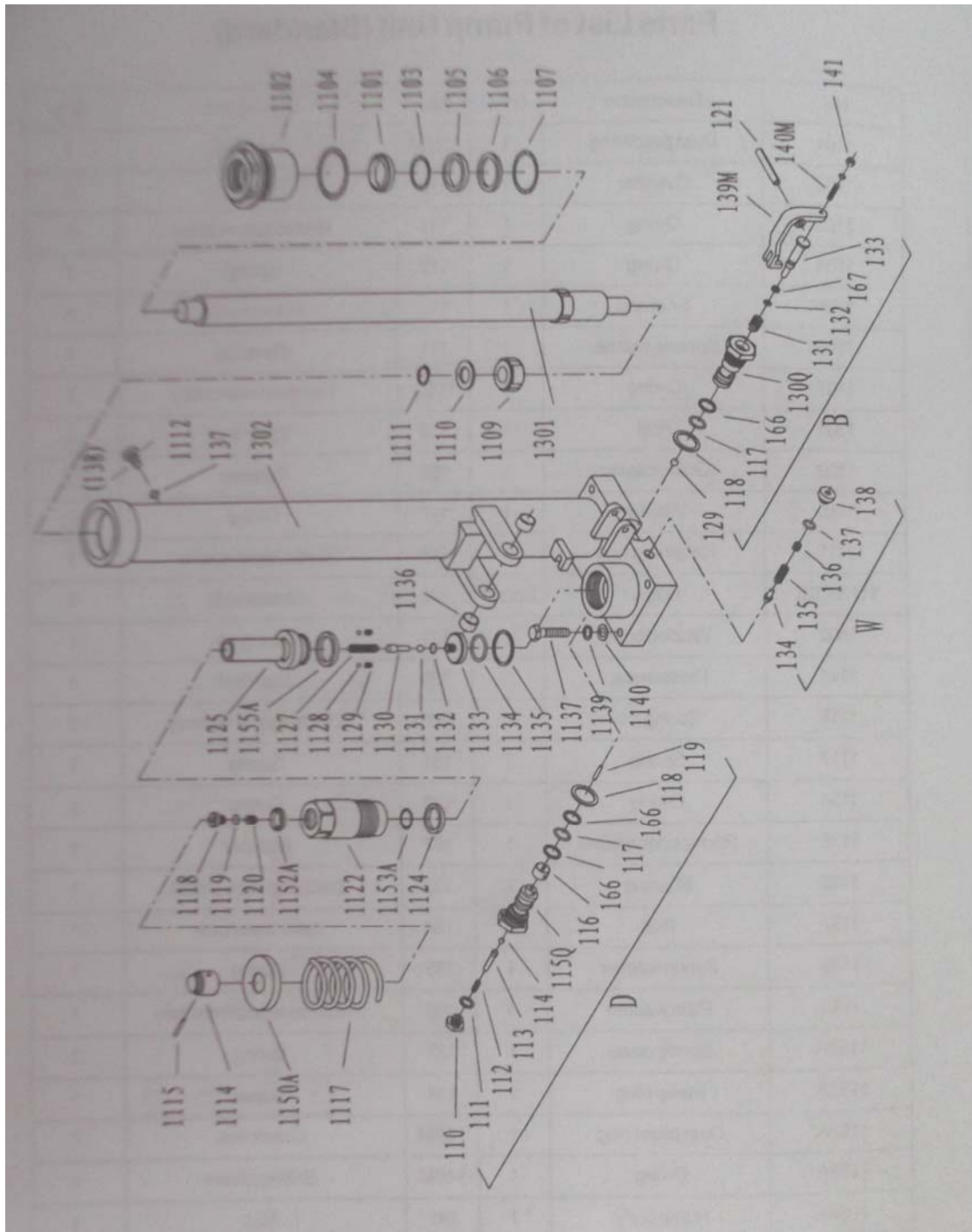
8. Specifications

Model	PA1025
Capacity(kg)	1000
Maximum fork height (mm)	2500
Minimum fork height (mm)	88
Fort width (mm)	160
Fort length (mm)	1150
Overall fort width (mm)	Fixed: 540
	Adjustable:346-710
Load roller (mm)	Φ 80*70
Steering wheel (mm)	Φ 150*50
Overall length (mm)	1604
Overall width (mm)	760
Overall height (mm)	1774
Net weight (kg)	330



Parts List of Pump Unit (Standard)

No.	Description	Q'ty	No.	Description	Q'ty
1101	Dust proof ring	1	1155A	Seal ring	1
1102	Cylinder	1	110	Screw	1
1103	O-ring	1	111	Red copper washer	1
1104	O-ring	1	112	Spring	1
1105	Seal ring	1	113	Pressure rod	1
1106	Spacing washer	1	114	Steel ball	1
1107	O-ring	1	115Q	Pressure valve body	1
1301	Rod	1	116	Split ring	1
1109	Guide casing	1	166	Retainer	3
1110	Washer	1	117	O-ring	2
1111	Retaining ring	1	118	Red copper washer	2
1112(138)	Screw	Each1	119	Steel needle	1
1302	Welded bond	1	121	Spring pin	1
1115	Pressure cap	1	129	Steel ball	1
1114	Spring pin	1	130Q	Discharge valve body	1
1117	Spring	1	131	Spring	1
1134	O-ring	1	132	O-ring	1
1135	Red copper washer	1	167	Retainer	1
1136	Bushing	2	133	Discharge valve shaft	1
1137	Bolt	4	134	Valve taper core	1
1139	Spring washer	4	135	Spring	1
1140	Plain washer	4	136	Pressure regulating screw	1
1150A	Spring cover	1	137	O-ring	2
1151A	Pump plug	1	138	Screw	2
1152A	Dust proof ring	1	139m	Crank link	1
1153A	O-ring	1	140m	Setting screw	1
1154A	Pump body	1	141	Nut	1

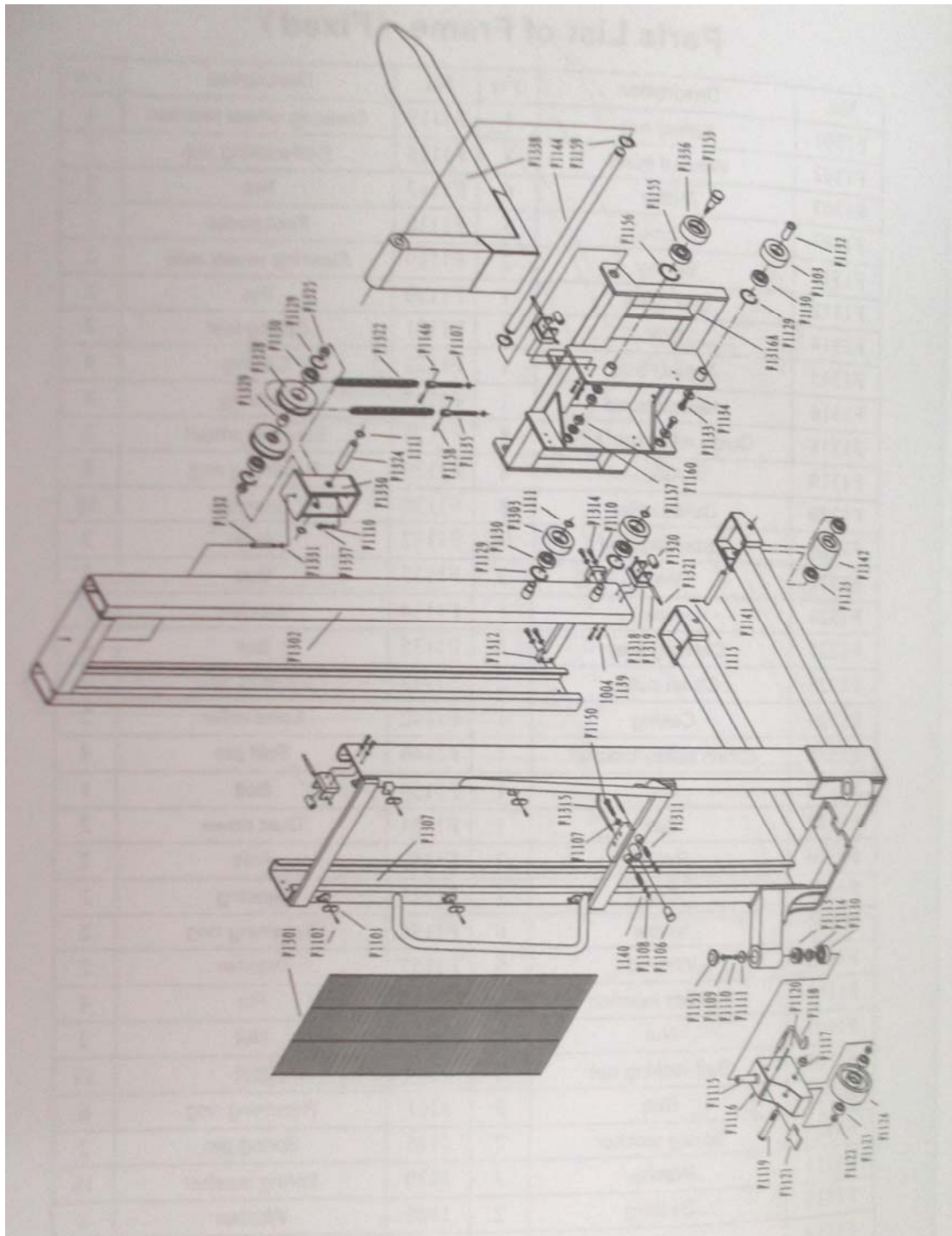


Parts List of Pump Unit (Quick Lift)

No.	Description	Q'ty	No.	Description	Q'ty
1101	Dust proof ring	1	1134	Seal ring	1
1102	Cylinder	1	1135	Red copper washer	1
1103	O-ring	1	1136	Bushing	2
1104	O-ring	1	1137	Bolt	4
1105	Seal ring	1	1139	Spring washer	4
1106	Spacing washer	1	1140	Plain washer	4
1107	O-ring	1	110	Screw	1
1301	Rod	1	111	Red copper washer	1
1109	Guide casing	1	112	Spring	1
1110	Washer	1	113	Pressure rod	1
1111	Retaining ring	1	114	Steel ball	1
1112(138)	Screw	Each1	115Q	Pressure valve body	1
1302	Welded bond	1	116	Split ring	1
1115	Pressure cap	1	166	Retainer	3
1150A	Spring cover	1	117	O-ring	2
1114	Spring pin	1	118	Red copper washer	2
1117	Spring	1	119	Steel needle	1
1118	Screw	1	121	Spring pin	1
1119	O-ring	1	129	Steel ball	1
1120	Pressure regulating screw	1	130Q	Discharge valve body	1
1152A	Dust proof ring	1	131	Spring	1
1122	Pump body	1	132	O-ring	1
1153A	O-ring	1	167	Retainer	1
1124	Seal ring	1	133	Discharge valve shaft	1
1125	Spring	1	134	Valve taper core	1
1155A	Steel ring	1	135	Spring	1
1127	Spring	1	136	Pressure regulating screw	1
1128	Steel ball	2	137	O-ring	2
1129	Spring	2	138	Screw	1
1130	Pressure rod	1	139m	Crank link	1
1131	Steel ball	1	140m	Setting screw	1
1132	O-ring	1	141	Nut	1
1133	Valve reseater	1			

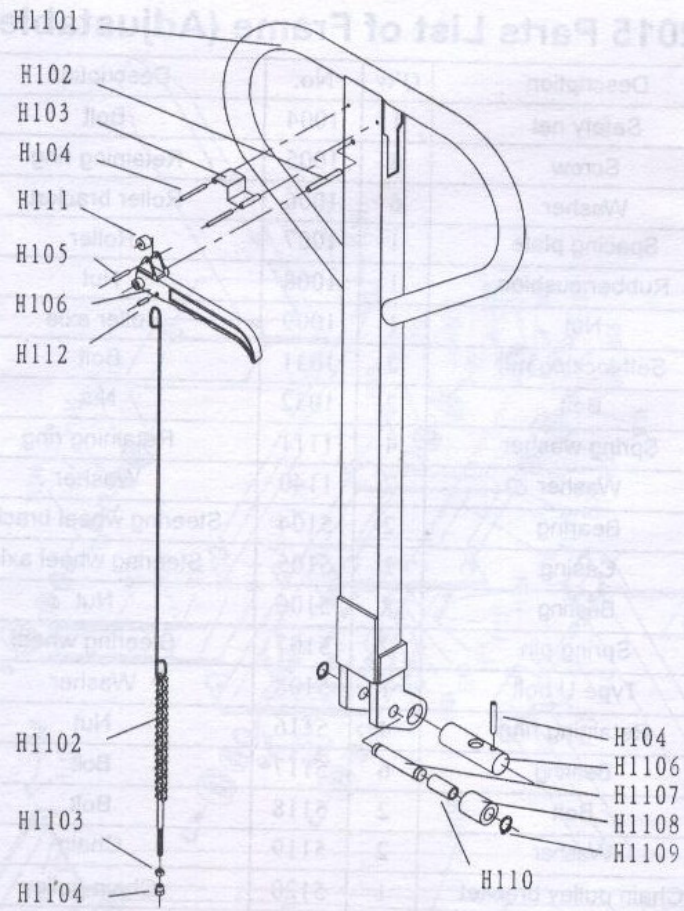
Parts List of Frame (Fixed)

No.	Description	Q'ty	No.	Description	Q'ty
F1301	Safety net	1	F1115	Steering wheel bracket	2
F1302	Welded bond	1	F1116	Self-locking nut	2
F1303	Roller	6	F1117	Nut	2
F1307	Frame	1	F1118	Foot pedal	2
F1311	Spring	2	F1119	Steering wheel axle	2
F1312	Link plate	1	F1120	Pin	2
F1314	Bolt	4	F1121	Spring leaf	2
F1315	Type U bolt	1	F1122	Casing	4
F1316	Welded bond	1	F1123	Bearing	8
F1318	Guide roller bracket	8	F1124	Alxe	2
F1319	Axle	8	F1129	Bolt	8
F1320	Guide roller	8	F1130	Bearing	10
F1321	Retaining ring	16	F1132	Axle	2
F1322	Chain	2	F1133	Bolt	2
F1324	Axle	1	F1134	Washer	2
F1325	Dividing bush	2	F1141	Pivoted axle	2
F1328	Chain pulley	2	F1142	Load roller	2
F1329	Casing	1	F1146	Split pin	4
F1330	Chain pulley bracket	1	F1147	Bolt	2
F1331	Nut	1	F1149	Nut	2
F1332	Bolt	1	F1150	Bolt	1
F1336	Roller	2	F1151	Dust cover	2
F1337	Bolt	1	F1153	Axle	2
F1102	Screw	6	F1155	Bearing	2
F1103	Washer	6	F1156	Retaining ring	2
F1106	Rubber cushion	1	F1157	Washer	2
F1107	Nut	9	F1158	Pin	4
F1108	Self-locking nut	2	F1160	Nut	2
F1109	Bolt	2	1004	Bolt	16
F1110	Spring washer	7	1015	Nut	2
F1111	Washer	2	1139	Spring washer	16
F1113	Bearing	2	1140	Washer	2
F1114	Casing	2			



Parts List of Frame (Adjustable)

No.	Description	Q'ty	No.	Description	Q'ty
F1301	Safety net	1	F1115	Steering wheel bracket	2
F1302	Welded bond	1	F1116	Self-locking nut	2
F1303	Roller	6	F1117	Nut	2
F1307	Frame	1	F1118	Foot pedal	2
F1311	Spring	2	F1119	Steering wheel axle	2
F1312	Link plate	1	F1120	Pin	2
F1314	Bolt	4	F1121	Spring leaf	2
F1315	Type U bolt	1	F1122	Casing	4
F1316	Welded bond	1	F1123	Bearing	8
F1318	Guide roller bracket	8	F1124	Alxe	2
F1319	Axle	8	F1129	Bolt	8
F1320	Guide roller	8	F1130	Bearing	10
F1321	Retaining ring	16	F1132	Axle	2
F1322	Chain	2	F1133	Bolt	2
F1324	Axle	1	F1134	Washer	2
F1325	Dividing bush	2	F1141	Pivoted axle	2
F1328	Chain pulley	2	F1142	Load roller	2
F1329	Casing	1	F1146	Split pin	4
F1330	Chain pulley bracket	1	F1147	Bolt	2
F1331	Nut	1	F1149	Nut	2
F1332	Bolt	1	F1150	Bolt	1
F1336	Roller	2	F1151	Dust cover	2
F1337	Bolt	1	F1153	Axle	2
F1102	Screw	6	F1155	Bearing	2
F1103	Washer	6	F1156	Retaining ring	2
F1106	Rubber cushion	1	F1157	Washer	2
F1107	Nut	9	F1158	Pin	4
F1108	Self-locking nut	2	F1159	Retaining ring	2
F1109	Bolt	2	F1160	Nut	2
F1110	Spring washer	7	1004	Bolt	16
F1111	Washer	2	1015	Nut	2
F1113	Bearing	2	1139	Spring washer	16
F1114	Casing	2	1140	Washer	2



Parts List of Handle

No.	Description	Q'ty	No.	Description	Q'ty
H1101	Handle	1	H110	Bushing	1
H1102	Rod and chain	1	H102	Spring pin	1
H1103	Nut	1	H103	Spring leaf	1
H1104	Nut	1	H104	Spring pin	3
H1106	Axle	1	H105	Spring pin	1
H1107	Axle	1	H106	Control lever	1
H1108	Steel roller	1	H111	Nylon roller	1
H1109	Retaining ring	2	H112	Spring pin	1